



Dart Aerospace Ltd.
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D2856-400-720
Job Sheet 180927



Part No: D2856-400-720

Job Qty: 10 ea

Part Name: Abrasion Strip 4" X 7.20"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/20/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 10.11.02 as per revA DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/20/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
100	Packaging	10 pcs		7/20/18	0.00	0.21	Packaging1-3		Smb
110	QC	10 pcs		7/20/18	0.00	0.00	QC5		38
120	Packaging	10 pcs		7/20/18	0.00	0.10	Packaging3-1	5/4/8	JUL 24 2018
130	QC21-SA	10 Ea		7/20/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg D2856

DAG
21
9-50
JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2856-400	Abrasion Strip 4" Wide (Per Foot)	6 Ea (.6 ea)	90-Start up Operation	50 (6250)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2856-400	6	64	0

Part Specifications

Specifications could not be found.

Plex 7/18/18 9:19 AM dart.lacelle.linda

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____
Part No. _____
NCR No. _____
Date : _____
Description _____

DISPOSITION

AGAINST DEPARTMENT/PROCESS

Part No: D2856 - 400 - 720
Serial No/Batch: S093102
Revision:
Operation:
Change No:

Packaging

Mfg Date: 07/18/18
Job No: 180927



CONTAINER NO.

☐ Engineering	☐ Water Jet
☐ Quality	☐ Prod. Eng. Coord.
☐ Other	☐ Packaging
☐	☐ Supplier

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor Approval Verification

QC / QA Coordinator Approval

Root Cause		OTHER :	
☐ Environment	☐ No Re-verification	☐ Pressure/Forced	☐
☐ Design	☐ Operator	☐ Bending	☐
☐ Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric	☐
☐ Equip/Tooling	☐ Supplier	☐ Cracks	☐
☐ Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐
☐ Material	☐ Use for Testing	☐ Cuffs	☐
☐ Internal Transport	☐ Poor Information	☐ Crushing	☐
☐ Tribal Knowledge	☐ Rushing	☐ Heat Treat	☐
☐ LOA	☐ Product Improvement	☐ Wave/Twist in Tube	☐
☐ Substation	☐ Process Improvement	☐ Marks/Chatter	☐
☐ Past Expiry Date	☐ Manufacturing Process	☐	☐
☐ Misidentified	☐	☐	☐

☐ Positioned Wrong	☐ Outside Dimensions	☐ Over/Under tolerance	☐ Part Incorrect	☐ Part Lost/Missing	☐ Part Moved	☐ Drawing	☐ Finish	☐ Misread	☐ Turning Sequence
☐ r Loss/Surge	☐ Holio/Program	☐ Grain	☐ Weld	☐ Wrong Stock Pulled	☐ Out of Sequence	☐ Off-set	☐ Mislabeled	☐ Fit/Function	☐ Misaligned/off center
☐ Temperature/Cure	☐ Set-up	☐ BOM/Route	☐ Broken/Damage/Defect	☐ Inspection Incomplete/Unqualified	☐ Contamination	☐ Countersink	☐ Cut Too Short	☐ Instructions Incomplete/Unclear	☐ Drill Holes